



# Supply chain disruptions: The influence of industry and geography on firm reaction speed

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**Supply Chain Disruptions: The Influence of Industry and  
Geography on Firm Reaction Speed**

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## Supply Chain Disruptions: The Influence of Industry and Geography on Firm Reaction Speed

### Abstract

**Purpose** - Responding in a timely manner to product recalls emanating from the supply chain presents tremendous challenges for most firms. The source might be a supplier from the same industry located next door, or one from a completely different sector of the economy situated thousands of miles away. Yet the speed of the firm's response is crucial to mitigating the consequences of the recall both for the firm, and consumer health and well-being. We investigate the effects of geographic distance, industry relatedness, and clustering on firm response time to a supplier-initiated product recall.

**Design/methodology/approach** - We test our theoretical framework via an examination of food recall announcements registered with the US Food and Drug Administration (FDA) over a ten-year period. We develop a dataset comprising 407 pairs of supplier and affected downstream manufacturing firms, and utilize cross-classified hierarchical linear modeling to understand the drivers of organizational responsiveness.

**Findings** - Our results suggest that firm response time is lengthened by geographic distance but reduced when the supplier and affected firm operate in related industry sectors. We further find that as more firms in a given industry are affected by the same recall, response time deteriorates.

**Originality/value** - Product recalls in the agri-food industry are significant events initiated to protect consumer health and ensure the safety of the farm-to-fork food chain. Our findings highlight how both geographic- and industry-related factors determine the speed of firm responsiveness to these events.

**Keywords** – Product recall; quality failure; cross-classified HLM; geographic distance; industry relatedness; supply chain responsiveness

**Paper type** - Research paper

## 1. Introduction

“A PCA [Peanut Corporation of America] official suggested that totes of peanut meal at PCA Plainview be used to fulfill an order, noting that ‘(t)hey need to air hose the top off though because they are covered in dust and rat crap’. (...) Stewart Parnell [CEO of the Peanut Corporation of America] responded ‘Clean ’em all up, and ship them’.”

Overt Act #19, Grand Jury Indictment in Peanut Corporation of America, 2013

Responding quickly to quality failures originating from within their supply chains is a considerable challenge for most firms (Babich and Tang, 2012; Ketchen *et al.*, 2014; Marucheck *et al.*, 2011). High profile cases abound, including the Peanut Corporation of America (PCA), described in the quote above, which became the largest agri-food recall in US history and linked with nine deaths and over \$1 billion in losses (Reuters, 2009). In China, melamine contamination of milk supplies led to six deaths and an estimated 300,000 further illnesses (Zhao *et al.*, 2014). Despite these major threats to health and well-being, particularly in an agri-food context, the operations management field has often started from the premise that supply chain security and safety are a given, neglecting opportunities to address them as a primary systems goal (Starr, 2001). As a result, there are significant areas where our theoretical frameworks can be extended to address how responsiveness to such crisis might be enhanced (Altay and Green, 2006; Galindo and Batta, 2013).

Product recalls are an expected but unpredictable form of operational disruption (Berman, 1999; Hora *et al.*, 2011). Prior research has focused extensively on the consequences for the recalling firm, like shareholder wealth effects and market share losses (e.g. Chen *et al.*, 2009; Rhee and Haunschild, 2006; Zhao *et al.*, 2013). Other studies have focused on the organizational and operational drivers of recall rates, including manufacturing choices and learning from prior recalls (e.g. Ball *et al.*, 2018b; Hall and Johnson-Hall, 2017; Haunschild

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3 and Rhee, 2004; Shah *et al.*, 2017; Thirumalai and Sinha, 2011). Only a small number of  
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5 studies have examined the amount of time firms take from discovery of a problem to issuing a  
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7 recall (Hora *et al.*, 2011; Ni and Huang, 2018; Roth *et al.*, 2008). Yet a timely response to an  
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9 agri-food recall is critical to minimizing the amount and spread of contaminated product and  
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11 mitigating the adverse effects of a harmful product on the firm and society (Hora and Klassen,  
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13 2013). In this context, the Centers for Disease Control and Prevention (CDC) estimates that  
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15 foodborne pathogens result in 48 million illnesses, 128,000 hospitalizations, and 3,000 deaths  
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17 per year in the USA alone (CDC, 2011). Given the substantive threat to consumer health and  
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19 well-being it is anomalous that little research has examined the drivers of time to recall in this  
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21 sector, and used the insights gained to inform stakeholders how these ill-effects might be  
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23 reduced. Further, in the United States, food safety risk management regulation, such as  
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25 Pathogen Reduction (PR) or Hazard Analysis Critical Control Point (HACCP), places  
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27 responsibility for food safety on plant managers, rather than the regulator. The time to recall  
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29 measure in this study therefore represents an objective, external measure of the degree of  
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31 responsiveness exhibited by each buying firm affected by a supplier-initiated quality failure.  
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38 We examine product recalls in the agri-food industry and extend earlier work in this  
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40 space by examining how different conceptualizations of distance and proximity act as drivers  
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42 of a buying firm's response time to a supplier-initiated recall. Specifically, we develop  
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44 hypotheses to investigate how recall response time is influenced by geographic distance and  
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46 industry relatedness between the supplier inducing the recall and the manufacturing firm that  
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48 is affected, as well as the clustering of manufacturing firms affected by the same recall in a  
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50 given geographic area or industry. In doing so, we draw on a related set of literatures including  
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52 studies on spatial geography (e.g. Reuer and Lahiri, 2014; Wiengarten and Ambrose, 2017),  
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54 industry relatedness (e.g. Bryce and Winter, 2009), clusters (e.g. Porter, 1990; Sheffi, 2012)  
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56 and networks (e.g. Bell and Zaheer, 2007; Schoenherr *et al.*, 2015).  
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3 While studies of inter-organizational distance have typically examined the effects of  
4 geographic distance or industry relatedness in isolation (cf. Bryce and Winter, 2009;  
5 Chakrabarti and Mitchell, 2016; Reuer and Lahiri, 2014), our particular context provides the  
6 unique opportunity to assess simultaneously the differential effects of geographic distance and  
7 industry relatedness at the dyad and cluster-level. In a similar vein, the clusters and networks  
8 literature typically assumes the examination of a medium-to-long term phenomena (Porter,  
9 1990). Our study presents an alternative view by highlighting the challenges presented by a  
10 temporary supply chain disruption on geographic or industry-based clusters. By integrating  
11 theory centered on geographic and industry distance, with the supply chain disruption  
12 literature, we also respond calls in the operations management literature to extend theory  
13 building and research in the areas of quality failures and product safety (Marucheck *et al.*,  
14 2011) and supply chain disruptions (Bode *et al.*, 2011; Revilla and Saenz, 2017). Our context  
15 and dataset also enables us to address a specific lacuna in the literature, namely that despite the  
16 salience of the issue to firms, consumers and regulators, “very little is known about the factors  
17 that are associated with time to recall a product” (Hora *et al.*, 2011: 766).

18  
19 Our analysis is based on data coded from 407 FDA product recall announcements  
20 registered by downstream US-based food processing companies affected by problems at an  
21 upstream ingredient supplier. We adopt a multi-level research design that enables us to apply  
22 cross-classified Hierarchical Linear Modeling (HLM) techniques. This approach allows us to  
23 parse out the effect of geographic distance and industry relatedness between the affected firm  
24 and its supplier, as well as industry and geographic clustering of affected firms, on recall  
25 response time. A strength of the cross-classified HLM approach is accounting for the reality  
26 that our firms are simultaneously nested within more than one group – such as a particular  
27 geographic area and industry sector—but these higher-level groups are not nested (e.g. the  
28 same industry may be found in multiple regions, or a given region will have multiple

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3 industries). Cross-Classified HLM modeling enables us to correctly attribute the variance  
4 associated with these higher-level group effects, and model accurately the variance in time to  
5 recall attributable to the firm itself. Our results indicate that geographic distance between the  
6 firm and recalling supplier results in longer response times, while firms operating in an industry  
7 related to that of their supplier respond more rapidly. Response time slows as more firms in the  
8 same industry sector are affected by a common recall.  
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17 The remainder of this paper is structured as follows. The next section outlines the  
18 theoretical background of this research, while Section 3 presents the research hypotheses. In  
19 Section 4 we describe our methods and present the results of our cross-classified hierarchical  
20 linear model. Section 5 discusses the results, limitations, as well as the implications for policy  
21 and practice, before concluding with areas for future research in Section 6.  
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## 31 **2. Theoretical background**

### 32 ***2.1. Product recalls and organizational performance***

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35 The safety and integrity of supply chains has received renewed attention in recent years as a  
36 result of a number of high profile supply chain disruptions. The prominent consequences of  
37 these disruptions has led to their increased salience in the academic literature (Brandon-Jones  
38 *et al.*, 2014; Craighead *et al.*, 2007; Wieland and Wallenburg, 2012). It is perhaps not surprising  
39 therefore that the antecedents and consequences of these disruptions, and their implications for  
40 product safety have become increasingly prominent in the supply chain literature. In their  
41 review of product safety and security issues, Marucheck *et al.* (2011) noted that disruptions  
42 related to the food sector are understudied, and a key area for future product safety research.  
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3 themselves have also become increasingly inter-connected and complex, with contamination  
4 risks exacerbated by product perishability, improved transportation and logistics that enable  
5 pathogens to reach the consumer in viable form, and the complexity resulting from increased  
6 sourcing from distant suppliers (Azoury and Miyaoka, 2013; Roth *et al.*, 2008; Shukla and  
7 Jharkharia, 2013). A problem at a supplier can thus quickly escalate into a national or even  
8 international health threat.  
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12 Beyond the direct costs of recovery, disposal, and legal liability for affected product  
13 (Thomsen and McKenzie, 2001), a disruption from a product recall also has implications for  
14 key firm outcomes, including sales and market share, reputation and status, and market value.  
15 Thomsen *et al.*, (2006) found that sales of frankfurters declined 22% immediately after their  
16 recall, relative to non-recalled brands. In their study of the US automobile industry from 1975  
17 to 1999, Rhee and Haunschild (2006) found that highly reputed firms suffer a particularly  
18 significant market share decline subsequent to recalls. Findings from event studies on market  
19 value are, however, more equivocal. Thomsen and McKenzie (2001) showed that significant  
20 shareholder losses in meat and poultry recalls occur where serious food safety hazards were  
21 present. Salin and Hooker (2001) examined four high profile recalls in the late 1990s finding  
22 mixed evidence, with only small firms exhibiting significant negative reaction in market value.  
23 Finally, Thirumalai and Sinha (2011) analyzed four years of recalls in the medical devices  
24 industry and found that the consequences for market valuation are not significant but attribute  
25 this, in part, to the frequent nature of recalls in this specific sector.  
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50 A key strategy to mitigate the effects of a disruption on firm operations centers on  
51 improving ex-post organizational responsiveness (Bode *et al.*, 2011; Braunscheidel and Suresh,  
52 2009; Tang, 2006). However, this requires both early recognition that a problem has occurred,  
53 and timely action on that information (Manuj and Mentzer, 2008; Neiger *et al.*, 2009). In the  
54 case of product recalls, a key indicator capturing the firm's response is the "time to recall" by  
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3 affected firms (Hora *et al.*, 2011). Previous work has examined three different forms of recall  
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5 time. The first examines the difference between first sales of products and the recall  
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7 announcement. Hora *et al.* (2011) used this metric to analyze 528 recalls by 216 firms in the  
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9 US toy industry from 1993 to 2008, exploring how product recall strategy, type of product  
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11 defect, and the position in the supply chain of the focal firm affect the time between first sale  
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13 and recall announcement. The study's findings indicated that for products sold to end-users,  
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15 design flaws rather than manufacturing flaws, and distance in the supply chain from the user  
16  
17 predicted slower recall times. A second measure of time to recall captures the time gap between  
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19 the recall announcement and the production date of the last affected product. For example,  
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21 Johnson-Hall (2012) examined who detected the recall, the recall strategy, and production  
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23 batch size. A third measure of recall speed assesses the time between the announcement of the  
24  
25 recall and the closure of the recall case by the FDA. Teratanavat *et al.* (2005) found that  
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27 government agency sampling programs speed discovery, while national distribution networks  
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29 increase the likelihood that cases will be kept open.  
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36 Given our interest in recalls as a form of supply chain disruption, we measure time to  
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38 recall as the number of days it takes for a food manufacturer to recall food that incorporates  
39  
40 ingredients recalled by one of its suppliers. Time to recall is thus the total time between the  
41  
42 first opportunity at which the focal firm could learn about the problem (i.e., the date of the  
43  
44 supplier's recall announcement), and the firm's public reaction in response to the problem (i.e.,  
45  
46 issuing its own recall). Since response time is slower when the product failure originates from  
47  
48 a supplier, rather than the firm itself (Ni and Huang, 2018), understanding more about how the  
49  
50 characteristics of the supply chain in which the firm is embedded affects its ability to respond  
51  
52 forms a valuable area for investigation. To help address this challenge, our study examines the  
53  
54 effects of two forms of distance – geographic and industry – on a firm's response to supplier-  
55  
56 initiated recalls.  
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## 2.2. *Distance as a lens on product recalls*

We draw on multiple streams of literature, including spatial geography, industry relatedness, and clusters and networks to develop our theoretical framework. The fundamental premise across each of these literatures is that proximity between actors benefits exchange, while distance results in deterioration. Proximity and distance are thus viewed as two sides of the same coin.

We first draw upon the literature on spatial geography, and clusters and networks. This literature holds that geographic proximity is important – both with respect to the exchange of information between organizations, and the development of agglomeration economies among collectives of organizations. Marshall (1890), in his seminal work on the metals industry in Sheffield, United Kingdom, first discussed agglomeration economies arising from local concentrations of similar firms. Porter's (1990) research on industrial clusters saw the concept receive renewed interest from economic geographers, sociologists, and strategy scholars studying the drivers of innovation. More recent work in New Economic Geography (Krugman, 1990) highlighted the role of trade flows and external influences in developing distinct, yet similar, industries within a geographic region.

A central argument across these fields is that distance impedes the ability of firms to share information, collaborate, coordinate and learn. Indeed, in the management literature, geographic distance has been shown to matter across an extensive array of firm decisions and contexts, including supplier selection (Schmitt and Van Biesebroeck, 2013), R&D alliance formation (Reuer and Lahiri, 2014), acquisition activity (Chakrabarti and Mitchell, 2016), and the likelihood of venture capital investment (Sorenson and Stuart, 2001) The operations management literature has similarly emphasized the downsides of geographic distance, highlighting the virtues of spatial proximity found in local manufacturing systems and

1  
2  
3 industrial districts (Nassimbeni, 2003), automotive clusters (Howard *et al.*, 2006),  
4  
5 maquiladoras (Vargas and Johnson, 1993) and logistics clusters (Sheffi, 2012).  
6  
7

8 A related strand of the clusters and networks literature views geographic proximity and  
9  
10 distance as only one driver of performance. Building on the sociological view of networks  
11  
12 (Granovetter, 1992; Saxenian, 1994), this literature argues that other types of proximity,  
13  
14 including cognitive, social, organizational, and institutional also play a role (Boschma, 2005;  
15  
16 Broekel and Binder, 2007; Torre and Gilly, 2000; Torre and Rallet, 2005). These forms of  
17  
18 proximity have particular relevance to our study given their importance to managerial decision  
19  
20 making (Nooteboom, 2000).  
21  
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23

24 One way to capture this alternate view of proximity in an industry context is via the  
25  
26 relatedness of economic activities that firms undertake (Bryce and Winter, 2009). The strategy  
27  
28 and management literatures have used this perspective extensively to explore managerial  
29  
30 decision making around corporate diversification (Neffke and Henning, 2013; Palich *et al.*,  
31  
32 2000), make-or-buy decisions (Bryce and Winter, 2009), supplier acquisitions (Brush, 1996),  
33  
34 alliance formation (Merchant and Schendel, 2000; Rothaermel and Boeker, 2008) and mode of  
35  
36 entry decisions into new businesses (Speckbacher *et al.*, 2015). Like geographic distance,  
37  
38 industry relatedness thus plays a particularly salient role in the effectiveness of inter-firm  
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40 collaborations and exchange.  
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### 47 **3. Hypothesis development**

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49 We disaggregate two perspectives on distance—geographic and industry—between the source of  
50  
51 the recall (supplier) and the receiver (food manufacturer), and at the cluster level based on the  
52  
53 number of manufacturing firms affected by the same supplier recall. Our common  
54  
55 argumentation is that proximity is beneficial to recall response time, while distance delays  
56  
57 responsiveness.  
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### 3.1 Geographic distance and recall response time

Over the past two decades, a large number of studies showed that geographic distance directly impacts lead times and firm responsiveness to supply chain problems (Manuj and Mentzer, 2008; Roth *et al.*, 2008), as well as introducing uncertainty to supply continuation because of threats of disruption (Sarathy, 2006). It also increases the cost of information search (Bode *et al.*, 2011) and restricts communication (Cummings, 2008). As Howells (2002) pointed out, even codified information may require tacit knowledge in order to be effectively interpreted, and exchanging such tacit knowledge is more challenging as distance increases. Information challenges also result from how logistics are managed across large distances. In this setting, logistics managers are more likely to rely on diverse transportation modes (e.g. road, rail, shipping, and air freight) and third party logistics providers, each with their own labeling standards, tracking software, and traceability systems (Holmström *et al.*, 2010). In the event of a product recall, managers must search throughout their geographically dispersed logistics network for product that is in-transit, held in stock at distribution centers or warehouses, or located with intermediaries or agents (Roth *et al.*, 2008). Each individual product, pallet, shipment, cargo, and container needs to be identified and checked for product safety before it can continue along the supply chain (Kumar and Budin, 2006). During the China melamine milk crisis for example, many organizations struggled to recall their products quickly due to the large geographical distances between the source of the supplier contamination and the affected firms (Zhao *et al.* 2014).

In addition to information and logistics challenges, greater geographic distance has implications for a firm's supply chain policies. Firms sourcing from more distant suppliers are likely to rely on longer-term purchasing orders, order batching, bulk deliveries, and variable delivery schedules. Greater distance therefore leads to increased pipeline inventory, and

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2  
3 induces firms to hold larger stores of finished goods inventory to protect against transport  
4  
5 delays and supply fluctuations (Levy, 1995). This is detrimental to a firm's ability to identify  
6  
7 affected product since higher inventory levels mask potential problems and inventory is  
8  
9 distributed widely across a transportation system and storage points. Evidence also suggests  
10  
11 that levels of inter-firm trust in proximate partners exceeds inter-firm trust in more distant  
12  
13 partners (Bönte, 2008).  
14  
15

16  
17 As an illustrative example of these challenges, we turn to the product recall by Peanut  
18  
19 Corporation of America (PCA). PCA was a peanut processor, handling approximately 2% of  
20  
21 all peanuts processed in the United States. When it announced a recall in 2009 because of  
22  
23 Salmonella contamination, distant firms took a long time to learn about the problem. One of  
24  
25 those affected, Complete Life Potential (CLP), in Washington State over 2000 miles away, had  
26  
27 switched to PCA when it grew too large for some of its existing local suppliers. After PCA's  
28  
29 recall, CLP took over a month to clear all affected peanuts from its process and issue a recall.  
30  
31 The challenges of working with suppliers located a large distance away saw CLP subsequently  
32  
33 move back to a local supplier. As the company's President noted about the value of geographic  
34  
35 proximity: "*I can actually go down and see what they're doing*" (Denn, 2009). This mirrors  
36  
37 findings from other sectors, with shorter distances between a firm and its suppliers, enabling  
38  
39 lower inventory and buffer holdings, and more rapid identification and rectification of  
40  
41 problematic inbound inventory (e.g. Dyer, 1996).  
42  
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46  
47 *H1a. Geographic distance between a firm and the supplier initiating a recall will*  
48  
49 *lengthen firm recall response time.*  
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53  
54 When organizations are clustered physically with other firms, they benefit from  
55  
56 improved inter-firm information sharing, faster supply chain communication, and a higher level  
57  
58 of relational trust (Dyer, 1996). The occurrence of a supply chain disruption common to all  
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1  
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3 firms means each firm is likely to respond more quickly. In the case of supplier recalls, when  
4  
5 more firms are affected in a given geographic area, managers have greater opportunities to  
6  
7 learn about the problem, and work collaboratively with other local firms to respond. Local  
8  
9 specialists like health officials and food inspectors are also more likely to have a familiarity of  
10  
11 the problem as they deal with the consequences of recalls affecting many local firms, and work  
12  
13 to find ways to resolve the wide-ranging impact of the recall on the local businesses and  
14  
15 customers. In our study, we operationalize a geographic area as a common metropolitan region  
16  
17 composed of a metropolitan center and commutable outer areas.  
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20  
21 As an illustration of this effect, in the case of PCA, a number of affected firms were  
22  
23 located in or near Blakely, Georgia – the “peanut capital” of the world. Firms here learned  
24  
25 from each other, as well as from institutions established to take advantage of the concentration  
26  
27 of peanut-related companies. For example, the Center for Food Safety at University of Georgia  
28  
29 undertook research on food manufacturing safety and recalls, and advised the peanut industry  
30  
31 on how to reduce contamination issues. Nearby Albany, Georgia, is home to the Peanut  
32  
33 Sheller’s Association which provided seminars on the FDA and its processes, and hosted a  
34  
35 number of formal events for key actors to meet. Its members include blanchers, brokers,  
36  
37 processors, storage providers, transporters, laboratories, and others who can all play important  
38  
39 roles in speeding up the recall process. Overall, we expect faster recall times as the number of  
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41 firms affected by the same supplier recall in a given geographic region increases:  
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47 *H1b. The greater the number of other affected firms located in the same geographic*  
48  
49 *area, the shorter will be the focal firm’s recall response time*  
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### 52 53 **3.2. Industry relatedness and recall response time**

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55 Industry relatedness facilitates organizational learning and knowledge spillover between firms  
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57 (Neffke *et al.*, 2012), and at the dyadic level, enhances the ability of firms to access and process  
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1  
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3 information from suppliers in related sectors (Enberg, 2012). Buyers and suppliers have an  
4  
5 easier time at coordination and exchange, not just because they share cognitive representations  
6  
7 and systems of meaning, but also because they are more likely to operate with similar  
8  
9 technologies, organizational routines, and production processes (Bryce and Winter, 2009; Lane  
10  
11 and Lubatkin, 1998; Van Wijk *et al.*, 2008). Of course, the inverse is also true: firms operating  
12  
13 in industries fundamentally different from their suppliers will lack the similarity in cognitive  
14  
15 structures, organizational routines and information processing practices of those suppliers  
16  
17 (Coff *et al.*, 2006; Cohen and Levinthal, 1990). They may also lack commonality in key  
18  
19 institutional and organizational relationships that provide insight and information to help them  
20  
21 understand and process the recall information (Boschma, 2005). We therefore expect that firms  
22  
23 will respond more quickly to a supplier-initiated recall if the supplier at the source of the  
24  
25 disruption is in a closely related industry.  
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31 *H2a. The greater the level of industry relatedness between a firm and the supplier*  
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33 *initiating a recall, the shorter will be the firm's recall response time.*  
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38 Industry recall clusters may exist outside of a regional context (Feser and Bergman, 2000;  
39  
40 Kelton *et al.*, 2008). The industry clusters literature suggests that the benefits of efficient  
41  
42 information transmission should prevail, in general, as well as in the context of recovering from  
43  
44 major supply chain disruptions (Altay and Pal, 2014). This form of exchange is termed  
45  
46 horizontal collaboration (Balcik *et al.*, 2010; Moshtari, 2016), which in the case of recalls  
47  
48 occurs when affected firms are in similar industries. In this case, the firms share dominant  
49  
50 logics for organizing allowing them to draw on shared 'industry recipes' for how things are  
51  
52 done (Hannan and Freeman, 1977; Spender, 1989). They are also more likely to have  
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54 organizational linkages in common with other key players, making information transfer easier.  
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57  
58 For example, executives and other key employees of affected firms in the same industry sector  
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3 may participate in the same standards committees, industry associations, and conferences.

4  
5 Trade associations, for example, can play an important role during recalls, making information  
6 exchange, and disseminating learning a priority when a number of their members are affected.

7  
8 The crisis center operated by the North American Meat Institute assists in just such an  
9  
10 eventuality, providing sample press releases, links to public relations firms, technical  
11 assistance, and the like. As the number of affected firms in a given industry sector increases,  
12  
13 there are greater opportunities for firms to share their learning and insights on both the problem  
14 and potential solutions. There are also increased potential partners for informal and formal  
15 collaborations in the recall process. In contrast, when no other firms in the same industry are  
16 affected, the burden of identifying the best path of action, the requisite resources, the potential  
17 government assistance, and the like, rests entirely on the one affected firm. Thus, we propose  
18 that as the number of firms affected by a common supplier recall and operating in the same 4-  
19 digit SIC industry sector increases, the shorter will be a focal firm's response time:  
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33 *H2b. The greater the number of other affected firms in the same industry sector, the*  
34 *shorter will be the focal firm's recall response time*  
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## 40 **4. Method**

### 41 **4.1. Sampling Frame**

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43 We examined all product recall announcements lodged with the FDA by U.S. agri-food  
44 manufacturing firms in the decade spanning 2004 through 2013. From these recall  
45 announcements we extracted, *inter alia*, the date of the recall, the product name, firm name and  
46 plant location, hazard type, as well as whether the recall was in response to a previously issued  
47 recall notice by another firm. Literature on intra-supply chain dynamics has highlighted the  
48 importance of examining suppliers and downstream manufacturers in concert (Gray *et al.*,  
49 2011; Handley and Gray, 2013; Steven *et al.*, 2014). In line with this, we used the recall  
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3 announcements to identify food-borne contaminations that involved both an upstream  
4 ingredient supplier and corresponding downstream manufacturer. This provided a context  
5 where the identification of the problem is naturally decoupled from the response to the problem,  
6 allowing us to ascertain causal ordering. 417 pairs of matched recalls were identified. We were  
7 unable to link six recalls to a Core Based Statistical Area region (see below), and four were not  
8 available in the industry relatedness data (see below). Our final sample consisted of 407 pairs  
9 of matched supplier-manufacturer recalls.  
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#### 21 **4.2. Measurement**

22 *Dependent variable—Recall response time:* Using the respective FDA recall announcements,  
23 we calculated the elapsed days between the suppliers' recall announcements and the date of  
24 each affected firm's product recall. Our dependent variable is the natural log of this response  
25 time.  
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35 Our independent variables are:

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37 *Geographic distance:* Each FDA recall report contains information on the physical  
38 location of the facility announcing the recall. We matched the reports of the affected  
39 manufacturing firms to the initiating suppliers' recall reports and identified their geographic  
40 latitude and longitude coordinates. Vincenty's (1975) algorithm was used to calculate the  
41 physical distance between the two entities. We use the natural log of this measure.  
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49 *Industry relatedness:* We use the Bryce and Winter (2009) Inter-Industry Relatedness  
50 Index (IRI), which measures the industry relatedness between each SIC sub-industry in the US  
51 manufacturing sector. The IRI relies on a co-occurrence approach where relatedness at the  
52 plant-level can be inferred by analyzing how different industries are combined within the same  
53 industrial portfolio and in doing so allows the distributed knowledge held by individual actors  
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3 across industrial sectors to be aggregated. The resulting matrix shows the degree of industry  
4 relatedness between each potential pair of SIC manufacturing codes, relative to the distribution  
5 of all pairs. In line with the recommendations of Bryce and Winter (2009), we use a normalized  
6 (z-score) representation of the measure.  
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12 *Geographic recall cluster:* We calculate the number of organizations located in the  
13 same Core Based Statistical Area (CBSA) affected by a common supplier recall. CBSAs are  
14 derived from census data and represent geographic areas in the USA that contain an urban  
15 center of more than 10,000 people with surrounding areas that are linked to the urban center  
16 (e.g. by commuting). This measure is frequently used to assess the degree of clustering (e.g.  
17 Brown *et al.*, 2004; Hall *et al.*, 2006). We use the natural log of this measure, plus one.  
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26 *Industry recall cluster:* The number of manufacturing firms in the same three-digit SIC  
27 code that were affected by the same supplier recall incident. We use the natural log of this  
28 measure, plus one.  
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33 A series of control variables were also included:

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35 *Prior learning:* We account for potential learning effects from prior recalls (Thirumalai  
36 and Sinha, 2011). Previous recall experience provides a firm with the opportunity to improve  
37 its inspection and risk management systems, and preparedness to identify and respond to recalls  
38 (Kleindorfer and Saad, 2005). We control for the number of FDA recall announcements for  
39 each firm under study during the five-year period preceding the focal recall. The variable is  
40 transformed via a natural logarithm transformation.  
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49 *Complete recall:* To control for the complexity in identifying affected product, we add  
50 a dummy variable for the breadth of the recall. In particular, some firms announced that they  
51 undertook a complete recall of all their product lines, while other selectively recalled a subset  
52 of products. A complete recall is coded as 1; a partial recall of product lines is coded as 0.  
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3       *Public company:* Public companies were identified using data from COMPUSTAT and  
4  
5 Capital IQ databases. We use a dummy variable, with 1 indicating a publicly listed firm. We  
6  
7 anticipate that publicly traded companies will have more systematic reporting tracking and  
8  
9 reporting structures which would facilitate a rapid product recall (Marucheck *et al.*, 2011).  
10  
11

12       *FDA major recall:* The FDA classifies certain product recalls as ‘major’ based on their  
13  
14 potential impact on public health. Such recalls receive expanded media and institutional  
15  
16 coverage thus placing greater pressure on all stakeholders to act (Hunter *et al.*, 2013). We use  
17  
18 a dummy variable to control for FDA major recalls (coded as 1).  
19  
20

21       *Supply chain type - frozen:* To capture the characteristics of different food products we  
22  
23 add control variables for frozen and fresh food, with the remaining product types (e.g. shelf  
24  
25 stable goods) being the default. The recall announcements were read by two researchers who  
26  
27 independently coded the nature of the affected products of each firm. In cases of disagreement,  
28  
29 further information was sought on the company to determine the nature of the products being  
30  
31 recalled. The supply chain was coded as 1 if the affected product was frozen and 0 otherwise.  
32  
33

34       *Supply chain type - fresh:* The supply chain was coded as 1 if affected products were  
35  
36 in a temperature sensitive (but not frozen) supply chain (e.g. perishable produce, refrigerated  
37  
38 items). Inventory management of fresh, perishable products exhibit challenges in managing  
39  
40 flow time and controlling temperature, which may lead to more intensive information  
41  
42 collection and recording, relative to other food supply chains. We anticipate that this greater  
43  
44 attention to recordkeeping will also facilitate a rapid recall (Ketzenberg *et al.*, 2015). Fresh  
45  
46 and frozen supply chains are mutually exclusive, and the default are non-perishable, or room-  
47  
48 temperature safe products.  
49  
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52       *Time dummies:* To control for potential time effects, we include three dummy variables  
53  
54 representing grouped time periods (Year 2004-06, Year 2007-09, Year 2010-12), with 2013  
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3 being our default. We opt for grouped time periods, as opposed to years, in order to account  
4  
5 for the fact that individual recall incidents are unevenly distributed across years  
6

7  
8 Table 1 reports the descriptive statistics and correlations for the variables under study.  
9

10 << *Insert Table 1 here* >>  
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12  
13

### 14 **4.3. Data analysis**

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16 To assess the factors that facilitate or hinder recall response time, we utilize cross-  
17 classified Hierarchical Linear Modeling (HLM) (Raudenbush *et al.*, 2004; Snijders and Bosker,  
18 1999). Cross-classified HLM permits us to explore the relationships between firm-level  
19 characteristics while at the same time recognizing that firm-level practice is nested in industrial  
20 sectors as well as geographic regions (as indicated by CBSA). Both industry and geographic  
21 location may have direct influences on firm responsiveness, and HLM allows us to decompose  
22 the variance across levels, enabling us to account separately for the variance residing in each.  
23 As a result, we are able to assess the specific variance associated with firm characteristics and  
24 choices on response time, while taking into account the variance that resides at higher levels of  
25 analysis.  
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40 Cross-classified HLM models were originally developed to explore the effects of  
41 neighborhood and school on student achievement – the neighborhood a student comes from  
42 may have an impact on student performance, independent of the school a student attends. And  
43 not all students in a given neighborhood go the same school, in the same way that not all  
44 students of a given school need live in the same neighborhood. Yet student variance is nested  
45 in both neighborhoods and schools. In our model, firm characteristics and choices  $i$  that  
46 influence responsiveness are nested within industry  $j$  and geographic region  $k$ .  
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55 We first undertake an unconditional analysis, exploring how much variance lies within  
56 individual firms, and between industries, and geographic regions. We model this at two levels,  
57  
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59  
60

with the within-cell model describing the variation among the firms nested in the industry and geographic locations. At the firm level, the unconditional form can be represented as:

$$Y_{ijk} = \pi_{0,jk} + e_{ijk}, \quad e_{ijk} \sim N(0, \sigma^2)$$

where  $Y_{ijk}$  = the recall time of firm  $i$  from industry  $j$  and located in CBSA  $k$ ;  $\pi_{0,jk}$  = the mean characteristics of firms in cell  $jk$  – firms operating in industry  $j$ , and located in CBSA  $k$ ;  $e_{ijk}$  = the random firm effect (the firm's deviation from cell mean). As a first step at the higher between cell level we attribute variance to industry and location effects:

$$\pi_{0,jk} = \theta_0 + b_{0j} + c_{0k}$$

where  $b_{0j}$  is the random main effect of industry  $j$  and  $c_{0k}$  is the random main effect of geographic location  $k$ . This unconditional cross-classified model (no predictor variables at the firm level), suggests that approximately 9.9% of the variance lies at the CBSA level, 9.4% of the variance resides at the industry level, and 80.6% of the variance resides at the individual firm level (Level 1). It is the variance residing at the individual firm level that we aim to understand in this study. We therefore add in the factors influencing recall time at the individual firm level, while incorporating the cross-classified industry and geographic sector membership.

In Table 2, we present the results of the cross-classified HLM analyses: Model 1 reflects the base model, Model 2 incorporates firm level controls, and Model 3 tests the study hypotheses.

<< Insert Table 2 here >>

The changes in Chi-square for Models 2 and 3 are significant. We calculate pseudo R-squares for each model incorporating the harmonic mean adjustment for unbalanced manufacturing firm membership in industry and CBSA (Snijders and Bosker, 1999). We find a 16.6% and 14.0% change in R-square for the control model and the full model respectively, with the full model explaining 30.6% of the variance. We find a significant relationship between geographic distance and recall response time, with greater distance being associated

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3 with longer response times, providing support for hypothesis 1a ( $\beta = .13, p < .05$ ). We did not  
4  
5 find support for Hypothesis 1b; there was no significant relationship between geographic  
6  
7 clustering of firms affected by a given recall and firm response time. In line with Hypothesis  
8  
9 2a, we find that firms operating in more closely related industries to the recalling supplier are  
10  
11 more likely to have faster response times ( $\beta = -.15, p < .001$ ). However, contrary to expectations  
12  
13 in Hypothesis 2b, we find a positive relationship between the number of firms in an industry  
14  
15 affected by a recall and firms' response time ( $\beta = .41, p < .001$ ).  
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20 With regard to the control variables, the findings reported in Model 3 suggest that firms  
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22 who undertook a prior unrelated recall in the five years leading up to the focal recall will have  
23  
24 a faster response time. Undertaking a recall of all products also leads to a shortened response  
25  
26 time, compared with firms undertaking a recall of only a subset of their production. Firms  
27  
28 recalling products entering a fresh supply chain (e.g. product is refrigerated) also had a faster  
29  
30 rapid response time. Public companies are more likely to have a rapid response time in relation  
31  
32 to their privately held counterparts. Of the time dummies, only the 2005-2007 dummy is  
33  
34 significant and is associated with more rapid recall response. No effect was found for  
35  
36 incidences designated as a 'major' recall by the FDA.  
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41 To assess the robustness of our results, we ran additional analyses. We controlled for  
42  
43 supplier recalls affecting five or more downstream manufacturers, the inclusion of each of the  
44  
45 individual years, the effects of firm size, and whether the firm in its recall statement emphasized  
46  
47 that the recall was voluntary (food-related recalls are almost always voluntary from the FDA's  
48  
49 perspective). In each case, the results for our four hypotheses remain unchanged in sign and  
50  
51 significance.  
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55 As our outcome and predictor variables are log transformed, effect sizes are best  
56  
57 understood as a ratio between a unit change in the predictor variable and its effect on response  
58  
59 time. Our results indicate that a 10% increase in the geographic distance between the upstream  
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3 supplier and affected firm increases response time by approximately 1.2%, while a 10%  
4  
5 increase in industry relatedness reduces response time by approximately 1.5%. Within industry  
6  
7 recall clusters, a 10% increase in the number of affected entities increases response time by  
8  
9 approximately 4%.  
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## 14 **5. Discussion**

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16 Responsiveness is a key factor in mitigating the potential harm caused by a product recall  
17  
18 (Kleindorfer and Saad, 2005; Sodhi *et al.*, 2012). Yet Hora *et al.* (2011) and Shah *et al.* (2017)  
19  
20 observed that research has placed greater emphasis on understanding why product recalls take  
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22 place, and less on why it takes so long to respond. Given the importance of speedy response to  
23  
24 supply chain disruptions, our study examined the drivers of firm responsiveness to supplier-  
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26 initiated recalls.  
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31 Our empirical findings show that the geographic distance between supply chain actors  
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33 can have a significant negative effect on the ability of the buying firm to recall contaminated  
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35 food that is harmful to human health, supporting H1a. This finding motivates the importance  
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37 of firms working to improve the resilience of their supply chains. For example, by investing in  
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39 product tracking and traceability systems to facilitate faster recall speeds (Maruchek *et al.*,  
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41 2011; Roth *et al.*, 2008; Steven *et al.*, 2014), as well as more extensive quality audits, including  
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43 audits at the supplier site, to identify and prioritize the likely sources of future recalls. External  
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45 failure penalties and deferred payments might also proactively reduce the number of problems  
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47 emanating from geographically distant suppliers (Babich and Tang, 2012; Handley and Gray,  
48  
49 2013).  
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54 We hypothesized in H1b that geographic clustering of firms affected by a common  
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56 recall would enhance firm responsiveness. However, in our analyses, we found no significant  
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58 effects. We had theorized that the presence of multiple firms in a given locale would lead to  
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3 enhanced information flows and collaboration between affected firms, as well as the various  
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5 institutional entities that facilitate firms' efforts to undertake recalls. One potential explanation  
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7 is that competition among affected firms for geographically limited resources to enable the  
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9 recall—resources like storage facilities and transportation companies—may offset some of the  
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11 potential information benefits from being physically proximate.  
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15 Our findings for H2a suggest that the similarity of industry sectors between the supplier  
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17 originating the recall and the responding downstream firm plays an important role in enhancing  
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19 recall responsiveness. To help us understand this finding, we turn to research examining the  
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21 role of trust and the nature of information exchange in enhancing product safety. For example,  
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23 Marucheck *et al.* (2011) suggested that while sophisticated information exchange models and  
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25 tools may help firms mitigate the effects of supplier challenges, the effectiveness of such efforts  
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27 ultimately depends on the quality of the underlying buyer-supplier relationship. We theorized  
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29 that commonality in routines, resources, and ways of thinking, alongside shared institutional  
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31 and organizational relations would enhance the responsiveness of firms operating in related  
32  
33 industries. As firms share cognitive and structural factors, higher levels of trust may follow  
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35 (Carey *et al.*, 2011; Pil and Leana, 2009). The latter is a key enabler of the successful  
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37 coordination and exchange associated with rapid product recalls (Roth *et al.*, 2008). Similarly,  
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39 Schoenherr *et al.* (2015), in a survey of Indian food processing companies, showed the  
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41 purposive building of formal and informal networks with suppliers to attain faster information  
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43 exchange; the latter, in turn, enhanced contamination detection.  
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50 The clusters literature suggests that the benefits of efficient information transmission  
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52 within industry groups should enhance the recall response time of individual firms. Contrary  
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54 to expectations, our findings for H2b instead suggest that the number of firms affected within  
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56 the same industry sector has a detrimental effect on firm responsiveness. In our context, where  
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58 the supplier recall affects other downstream customers in the same industry, these firms are  
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3 also likely to be direct competitors. The resulting competitive dynamics may mean there are  
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5 fewer incentives to engage in collaborative effort and exchange, thus delaying organizational  
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7 responsiveness. We explore three factors that may be at play.  
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10 First, industry conditions, such as the use of a common pool of resources, may mean a  
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12 firm's ability to respond is not entirely under its control. Teece (1982) observed, within the  
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14 context of diversification, that problems of congestion arise from different divisions accessing  
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16 a common input. Similarly, McCann and Folta (2008) in their examination of clusters noted  
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18 that competition for factor inputs may increase with a rising number of similar firms, driving  
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20 up the price of those inputs and leading to shortages. Levinthal and Wu (2010) built on this  
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22 insight arguing that many resources are not fungible (or scale free), but instead exhibit  
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24 opportunity costs in their allocation. These non-scale-free capabilities (e.g. distribution  
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26 channels) face capacity constraints. As more industry players utilize these resources, each firm  
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28 receives a more constrained quantity and fewer benefits (Wu, 2013). In the context of product  
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30 recalls, actors within the same industry are likely to share similar suppliers, third-party logistics  
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32 providers (3PL), warehouses, and distribution channels. As greater numbers of affected firms  
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34 draw on these non-scale free resources common to the industry, those resources become  
35  
36 capacity-constrained; their costs increase, their availability becomes less certain, and  
37  
38 consequently, recall response times are delayed. The constraints on external resources also  
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40 make it harder for the firm to reduce recall time by applying complementary internal resources  
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42 such as inventory management skills, data coordination, and schedule tracking.  
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49 Second, the velocity of communication among affected firms in the same industry may  
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51 influence recall time (Schneible, 2016). For example, Shamir and Shin (2016) found that  
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53 significant barriers often exist that inhibit firms from sharing information within trade  
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55 associations. The incentives and limited enthusiasm to cooperate can be pervasive, even in  
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57 collaborative contexts (Simonin, 1999). As market rivals, each firm has the incentive to protect  
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3 its know-how and limit knowledge exchange and spillover (Baum *et al.*, 2000). As the number  
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5 of competitors affected increases, the information flow and competition for scarce resources  
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7 will worsen (Hoff and Stiglitz, 1998). Clearly this suggests a need for concrete policy  
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9 intervention: one way to attain this is to have some degree of government recognition that these  
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11 efforts are not automatic signals of liability. Also helpful would be positive statements  
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13 regarding organizations that respond quickly, in as far as these early responders are in fact  
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15 helping society and preventing the gamesmanship that otherwise prolongs the effective  
16  
17 mitigation of such events.  
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22 Finally, empirical and survey-based studies in capital markets indicate that managers  
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24 delay the voluntary disclosure of firm-specific bad news to investors (Kothari *et al.*, 2009;  
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26 Tucker, 2010). Potential reasons include the detrimental effects of the news on market value,  
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28 stock options and impact on managers' careers. For example, firms conducting proactive  
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30 recalls (i.e. before consumer harm has occurred) are subject to a more negative stock market  
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32 reaction, relative to those firms adopting a passive approach (Chen *et al.*, 2009). Rogers *et al.*  
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34 (2014) suggested that, at least theoretically, tacit collusion to delay disclosure may also exist  
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36 at the industry level, when each firm has received a similar signal and each believes it will  
37  
38 affect all other firms in the same way. Other studies have pointed to a safety-in-numbers effect:  
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40 being first leads to a disproportionate share of negative publicity and attention, while if several  
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42 firms all announce recalls they can 'bury the bad news' as the act loses novelty and salience  
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44 (Pfarrer *et al.*, 2008; Zavyalova *et al.*, 2012). Our findings suggest that as more firms are  
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46 affected in the same industry, recall response times lengthen. Exploring the factors that drive  
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48 those longer response times may provide opportunities to incorporate behavioral strategy  
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50 theories into the literature on supply chain disruptions.  
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56 Our control variables suggest that intra-organizational factors also play substantive  
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58 roles. We find, for example, that intra-organizational learning is an important enabler of  
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responsiveness. In particular, prior experience in undertaking recalls appears to transfer to new recall situations, enabling the firm to more rapidly respond to a supplier's recall. This is in line with prior work by Thirumalai and Sinha (2011) and Hall and Johnson-Hall (2017) suggesting that prior recalls also reduce the likelihood of future recalls. Future research could explore how the organization's learning regarding these unpredictable contingencies becomes codified so as to enhance future responsiveness. Further, how such learning might be transmitted through the focal firm's supply chain to aid in joint efforts to unforeseen events, like recalls, would be useful. We also find that publicly traded firms respond more rapidly to recalls. One reason may be that publicly-traded firms regard supply chain recalls as more important because of their impact on financial performance and shareholder wealth (Hendricks and Singhal, 2005). Publicly traded firms are more likely to emphasize reporting and tracking structures in all dimensions of their business—features that might include factors like mechanisms for product traceability and recall management (Marucheck *et al.*, 2011).

## ***5.2. Implications for management practice and policy***

Product recalls in the food industry are significant events initiated to protect consumer health and ensure the safety of the farm-to-fork food chain (Roth *et al.*, 2008). Our findings have a number of implications for different stakeholders in the industry, particular for practicing managers and public policy. For managers, as firms move farther afield in their efforts to identify cheaper inputs, mechanisms to reduce the impact of geographic distance on the information and material flows will be needed to ensure rapid responses to adverse supplier events (Babich and Tang, 2012; Wang *et al.*, 2010). Examples of these control mechanisms include contingency plans, novel contracting approaches, dual sourcing configurations, and quality control audits. Other approaches like more frequent supplier audits or product testing at the point of shipping, rather than at receiving, may also be required. Supply chain

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3 transparency may also be improved through low-cost means, like value stream mapping, or via  
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5 technological initiatives, such as the use of GPS trackers on shipments and RFID tags to trace  
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7 and audit product flow (Hardgrave *et al.*, 2013; Holmström *et al.*, 2010). Relational solutions,  
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9 like more frequent inter-personal exchanges and social incentives to ensure supplier monitoring  
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11 may also be effective (Tang and Babich, 2014). Our findings also emphasize the challenge  
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13 when unpredicted events, like recalls, originate at suppliers located in completely different  
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15 sectors of the economy. Managers are encouraged to distinguish those suppliers in more distant  
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17 sectors and purposively establish tighter connections with them. The Bryce and Winter (2009)  
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19 relatedness metric could serve as one indicator to determine which suppliers to monitor more  
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21 systematically.  
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26 Equally important is the need for organizations to actually share potential problems that  
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28 they identify, and this may require government penalties and inducements. In the case of Peanut  
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30 Corporation of America's major peanut recall, for example, Nestle and Deibel Labs were aware  
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32 of the potential for widespread contamination at PCA, but did not inform the FDA or anyone  
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34 else of their findings. Identifying the 'canary in the mine' type signaling is key to mitigating or  
35  
36 preventing future crisis. One way to do this is to develop national reporting mechanisms,  
37  
38 standardized protocols and centralized data bases and analysis tools, so that information on  
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40 potential problems is surfaced quickly. Such an IT-driven approach would increase the  
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42 likelihood of common metrics, measures and language, and facilitate the inter-operability of  
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44 the sources and tools that organizations use to track problems and respond effectively to the  
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46 first hints of an emergent contamination. As an analogy, the National Highway Traffic Safety  
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48 Administration (NHTSA) requires automotive producers to lodge Early Warning Reports  
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50 (EWRs) on potential or actual safety issues identified through warranty claims, customer  
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52 complaints, property damage claims and field reports. Failure to file can lead to consent orders  
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54 that include increased oversight and third party audits<sup>4</sup>, and multi-million dollar fines.  
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3 For public policy makers, we encourage them to be cognizant not just of the number of  
4 firms affected by a recall, but also the extent to which they are clustered in similar industries.  
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6 Our findings indicate that recalls may not happen as rapidly in this latter setting. Indeed, this  
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8 problem is not restricted to the food sector. For example, although the National Highway  
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10 Traffic Safety Administration (NHTSA) pushed for recalls of Takata airbags back in 2008, it  
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12 was not until 2014 that the automakers finally met collectively to explore ways to address the  
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14 recalls (Beene, 2014). Whilst many factors influence the timing of a firm's recall  
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16 announcement, in this context policy makers face particular challenges in designing regulation  
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18 which encourages direct competitors to disseminate information and make early disclosure of  
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20 defective products.  
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26 Finally, while it was not the primary focus of our study, we found that prior experience  
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28 with recalls substantively improved the firm's ability to respond to a recall. How can managers  
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30 develop this "recall management expertise" without actually going through a recall? One  
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32 option may be to draw on simulation models, scenario exercises and pilot tests to investigate  
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34 the effectiveness and efficiency of a firm's internal processes and procedures to a potential  
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36 supply chain disruption. For example, developing contingency plans and crisis management  
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38 procedures that focus on supply chain disruptions would help managers to identify how they  
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40 can enhance responsiveness to an unknown disruption event in the future. More broadly, large-  
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42 scale disaster preparedness exercises that span companies could provide important insights to  
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44 the FDA and CDC on how to enact their roles more effectively. While such exercises present  
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46 opportunities for learning, it is important that this learning be systematically embraced and  
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48 diffused.  
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### 5.3. *Limitations and Future Directions*

As with any study, there are opportunities to refine and extend our work. Our study is focused on supply chain contaminations within the agri-food industry of the United States. We purposefully exclude suppliers based outside of the US as we did not wish to confound the challenges of physical distance with other forms of distance such as cultural distance and policy differences. Nevertheless, international suppliers that reside within different regulatory contexts may also be an important source of potential quality failure (Gray *et al.*, 2011). Examining the same questions in a cross-border context would provide a rich opportunity to explore a key aspect of our argumentation – namely the importance of information exchange. By comparing firms in linguistically similar or different nations, it is feasible to further examine the relative importance of information exchange versus other factors influencing firms' responses to upstream supplier disruptions. Other nations have no shortage of food-based recalls. Examples, such as the melamine adulteration in Chinese milk and contaminated sprouts in Germany, abound, and these disruptions have similar implications for morbidity and mortality. Studying response speed in other nations can extend our understanding on how regulatory environments help or hinder recall speed.

Like with other supply chain disruptions, communication tools and IT systems can play crucial roles in response time. Unfortunately our data are limited on this front. Nevertheless, understanding both the mechanisms and IT tools that firms rely upon for product traceability, both internally and as part of their inter-firm communication systems, would provide a fruitful extension of this work. The diversity in different types of supply chain contamination suggests the need for a repertoire of prevention and mitigation strategies. For example, being anthropogenic in nature, food contamination events can be informed by the broader spectrum of operations research examining the effective response to human malfeasance or “purposeful agents” (Kleindorfer and Saad, 2005). Future research should assess the factors that motivate

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3 reporting of this behavior, or that mitigate its likelihood. Such research would also provide  
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5 insights on how the tracing of ingredients and feedback loops can be crafted to create system  
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7 impediments to malfeasance.  
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10 In exploring the roles of geographic distance and industry relatedness on recall  
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12 responsiveness, we theorize about the different mechanisms at work. For example, with  
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14 geographic distance, organizations face two distinct challenges. At one level, greater  
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16 geographic distance challenges inter-organizational information sharing (cf. Bell and Zaheer,  
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18 2007). At the same time, the physical flow of material over longer geographical distances  
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20 means greater quantities of material in transit, slowing responsiveness. The relative importance  
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22 of these two factors—physical flows or information flows—is not clear and presents productive  
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24 area of inquiry for future research, in part because the solution to each challenge is different.  
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26 Understanding the role of physical as well as information flows on responsiveness is  
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28 increasingly important as organizations place greater emphasis on the role of time in meeting  
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30 their customer needs (Lawson *et al.*, 2018).  
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35 In relying on archival regulatory information to determine how a large number of firms  
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37 responded to supplier disruptions in the form of a recall, we are able to overcome problems  
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39 associated with hindsight bias. Yet, this also means that we lose some of the valuable  
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41 qualitative insights from managers that struggle to prevent, mitigate, and respond to an  
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43 unanticipated supply chain disruption. For example, research suggests that a manager's  
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45 behavioral perception of risks plays a key role in shaping how firms respond to a supply chain  
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47 disruption (Ellis *et al.*, 2010), as well as the decision to recall in the first instance (Ball *et al.*,  
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49 2018a). Our research design also limits the scope of our findings. For example, there may be  
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51 firms affected by a supplier-initiated recall that never needed to issue a recall, and these firms  
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53 would not be captured in our data. We also examine one link in a supply network, namely  
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55 between supplier and manufacturer. The actions of other players—such as the response time  
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3 by the supplier to the defective product in the initial instance, or the response time of other  
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5 downstream players in wholesale or retail sectors—are unobserved. Future research could  
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7 model the contagion effects of a product recall cascading through multiple tiers of a supply  
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9 chain.  
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## 14 **6. Conclusions**

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17 A growing number of studies within the supply chain literature are exploring why firms take  
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19 so long to respond to supply chain disruptions. We contribute to this research by examining the  
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21 role of industry and geography in firm responsiveness to upstream supplier recalls. Such recalls  
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23 present a major challenge for affected firms and regulators alike, and so far research has placed  
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25 greater emphasis on understanding why product recalls take place, and less on why it takes  
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27 firms so long to respond. Our findings suggest that the geography of the supply chain plays a  
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29 key role in shaping the ability of firms to respond quickly to supply chain disruption,  
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31 particularly the physical distance between the buyer firm and the supplier that caused the recall.  
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33 Moreover, we also find that industry relatedness plays an important role in speeding response  
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35 times. We further examine the effects of clustering and find that while geographic clustering  
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37 of affected firms has no effect, when affected firms are clustered in the same industry, response  
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39 times are slower. Our research contributes to a broader body of theory elucidating the factors  
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41 that enable and incentivize firms to respond in a timely manner to safety challenges and quality  
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43 failures originating up-stream in their supply base.  
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**Table 1 Descriptive statistics and correlation matrix**

Variable	Mean	Standard deviation	1	2	3	4	5	6	7	8	9	10	11	12	13	14
1 Response time to supplier recall	2.87	0.97	1.00													
2 Previous recall experience	0.09	0.32	-.15**	1.00												
3 Complete recall	0.08		-.11*	.04	1.00											
4 Public company	0.05		-.25**	.10	.02	1.00										
5 FDA major product recall	0.88		.24**	.00	-.04	-.05	1.00									
6 Supply chain type - frozen	0.17		.04	.13**	.01	.07	.15**	1.00								
7 Supply chain type - fresh	0.05		-.14**	.04	-.07	.05	-.23**	-.11*	1.00							
8 Years 2004-06	0.04		-.07	-.06	-.01	-.05	-.56**	-.10	.01	1.00						
9 Years 2007-09	0.81		.18**	.05	.11*	-.12*	.48**	-.05	-.24**	-.44**	1.00					
10 Years 2010-12	0.14		-.13**	-.07	-.11*	.17**	-.14**	.12*	.14**	-.08	-.83**	1.00				
11 Geographic distance to supplier	6.95	0.72	.13**	-.01	.04	-.06	.01	-.08	.02	.14**	-.03	-.08	1.00			
12 Geographic recall cluster	1.16	1.16	.18*	.06	-.02	-.03	.23**	-.13*	-.07	-.05	.29**	-.28**	.20**	1.00		
13 Industry relatedness to supplier	1.42	1.36	.06	-.14**	.06	-.17**	-.01	-.41**	-.02	.07	.23**	-.29**	.07	.08	1.00	
14 Industry recall cluster	3.23	1.63	.46**	-.11*	.05	-.18**	.52**	-.03	-.22**	-.23**	.57**	-.47**	.06	.29**	.46**	1.00

\*  $p \leq .05$ , \*\*  $p \leq .01$

**Table 2 Results of multivariate HLM regression analysis**

	Response Time to Supplier Recall		
	Model 1	Model 2	Model 3
	Base Model	Control Model	Full Model
Intercept	2.64*** (.12)	2.77*** (.11)	3.04*** (.11)
Prior learning <sup>a</sup>		-0.50*** (.14)	-0.35** (.13)
Complete recall		-0.42* (.16)	-0.40** (.15)
Public company		-0.94*** (.21)	-0.95*** (.19)
FDA major product recall		0.60** (.20)	-0.09 (.19)
Supply chain type - frozen		0.37* (.15)	0.09 (.14)
Supply chain type - fresh		-0.27 (.23)	-0.24 (.21)
Years 2004-06		-0.17 (.53)	-0.01 (.49)
Years 2007-09		-0.33 (.52)	-0.30* (.48)
Years 2010-12		-0.48 (.52)	0.09 (.48)
Geographic distance to supplier <sup>a</sup>			0.13* (.06)
Geographic recall cluster <sup>a</sup>			0.02 (.04)
Industry relatedness to supplier			-0.15*** (.04)
Industry recall cluster <sup>a</sup>			0.41*** (.05)
Deviance	1105.55	1044.65	963.72
$\chi^2$		60.89***	80.93***
Explained variance (pseudo R <sup>2</sup> )		16.62%	30.56%

\*  $p \leq .05$ , \*\*  $p \leq .01$ , \*\*\*  $p \leq .001$

Standard errors in parentheses. Standardized  $\beta$  coefficients reported.

Dependent variable: Recall response time (Ln).

<sup>a</sup> Transformed using natural logarithm transformation.